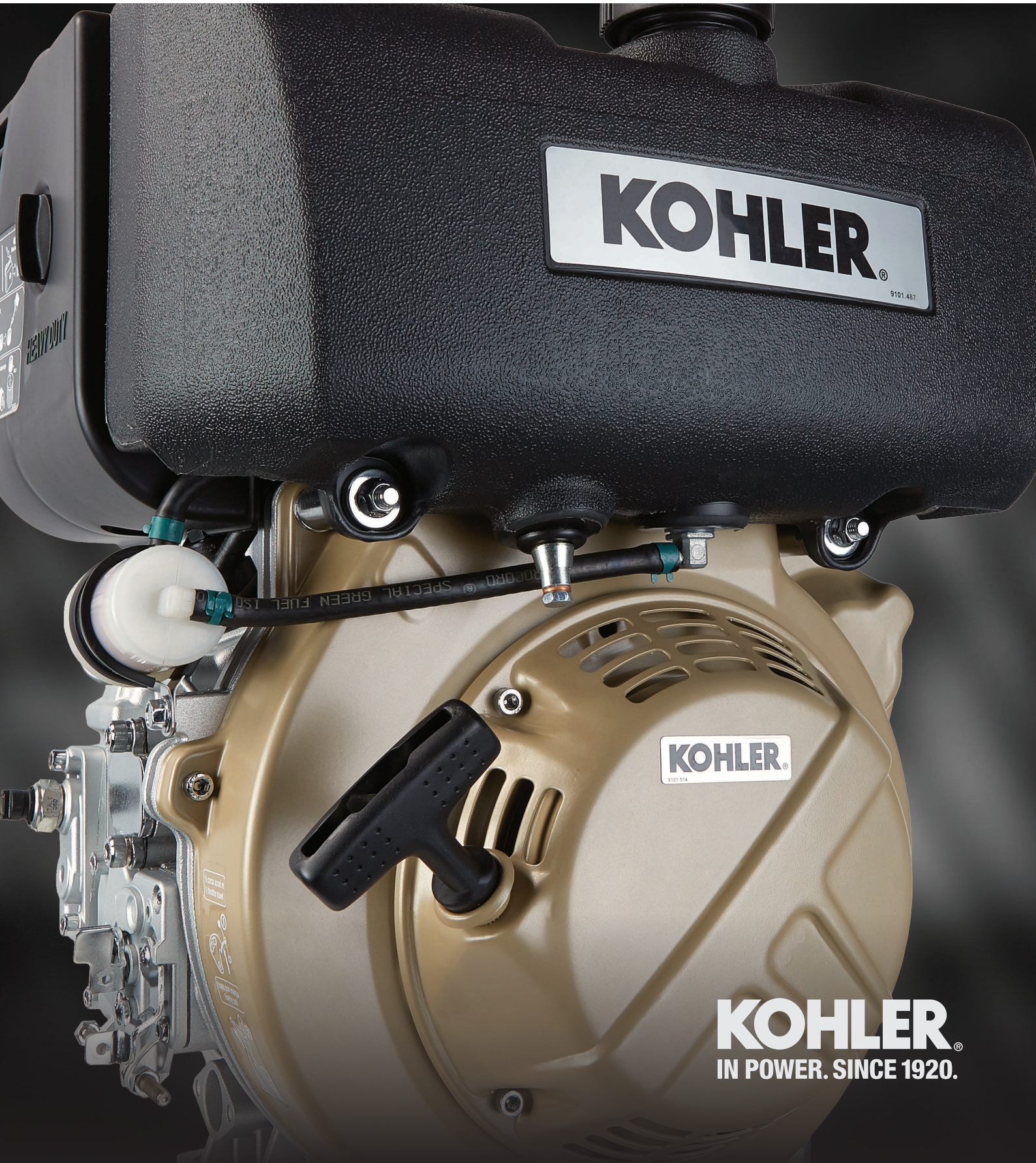


AIR COOLED DIESEL ENGINES

2.7 – 8.8 kW | 3.7 – 12.0 hp



KOHLER[®]
IN POWER. SINCE 1920.

AIR COOLED DIESEL ENGINES

STANDARD EQUIPMENT

- Recoil starting with automatic compression release
- Fuel tank
- Fuel filter
- Dry air cleaner
- Muffler with guard
- Accelerator and stop manual control
- Automatic deaeration on injection pump
- Wire mesh oil filter
- Conical power take-off
- External safety fuel filter
- Automatic fuel control during start
- User maintenance and spare parts booklet

Specific for KD15-440 model:

- Hydraulic tappets
- High capacity dry air cleaner
- Fuel tank drain tap
- 3 years warranty



ACCESSORIES ON DEMAND

- | | | |
|---|-------------------------------------|---|
| Power take-off flywheel side (engines with electrical starting) | Accelerator and stop remote control | Grass protection for engine cooling |
| Power take-offs with flanging and special shaft | Oil pressure switch | Alternator with voltage regulator 12 V or 24 V |
| Lateral power take-off* | Oil temperature switch | Oil level sensor switch |
| Internal dynamic balancer | Oil bath air cleaner | High capacity oil sump (KD15-350 and KD15-440) |
| Electric start 12V / 24 V | Cylinder head temperature switch | High capacity oil and fuel filters for remote assembly* |
| Keyswitch panel | Glow plug on intake manifold | Single lever control |
| Fuel lift pump | Stop with solenoid valve | Control lever guard |
| Emergency stop through electrovalve | Recoil with denoising cover | |

*On KD15-350 and KD15-440

Specific for KD15-440 model:

- In-tank fuel pre-filter
- Cyclonic air intake pre-filter
- Air filter clogging indicator, integrated into the engine
- External spin on oil filter

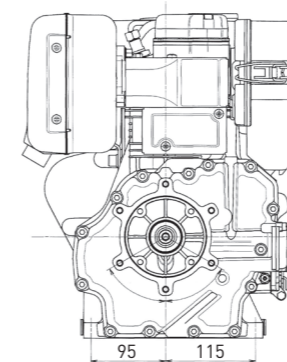
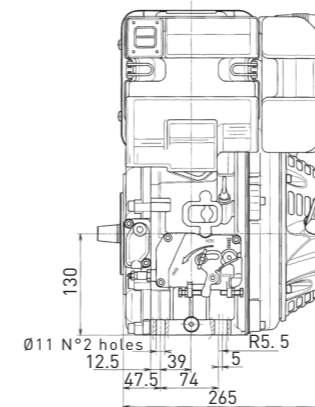
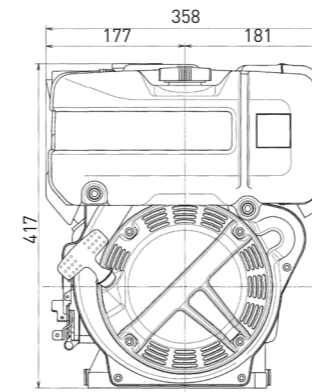
KD15

225



DATA

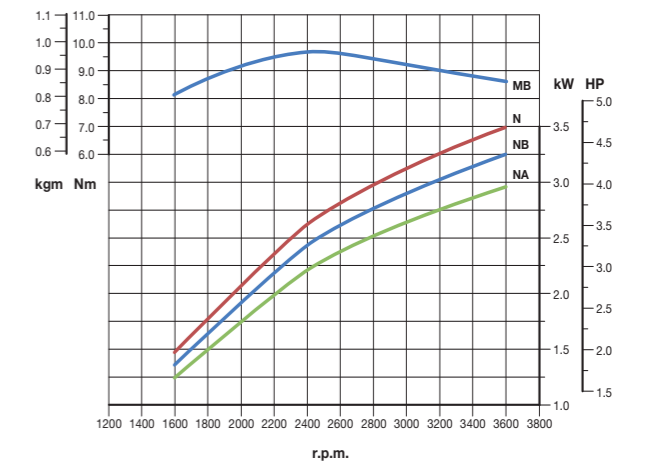
Dimensions (mm)



PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046)

KD15-225 ECE R 24



- N - Power curve - 80/1269/CE E-ISO 1585
- NB - Power curve
- NA - Power curve
- MB - Torque curve - (NB curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

Quick specifics

CYLINDERS	1
MAX POWER kW (hp)@rpm	3.5 (4.7) @ 3600
MAX TORQUE Nm@rpm	10.4 @ 2400



(Power & torque N curve - 80/1269/CE E-ISO 1585)

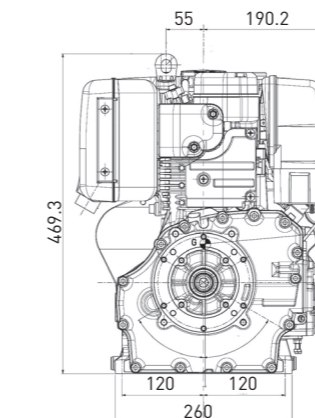
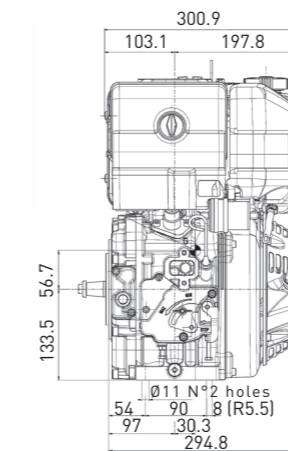
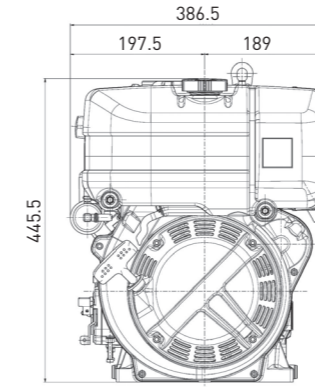
KD15

350



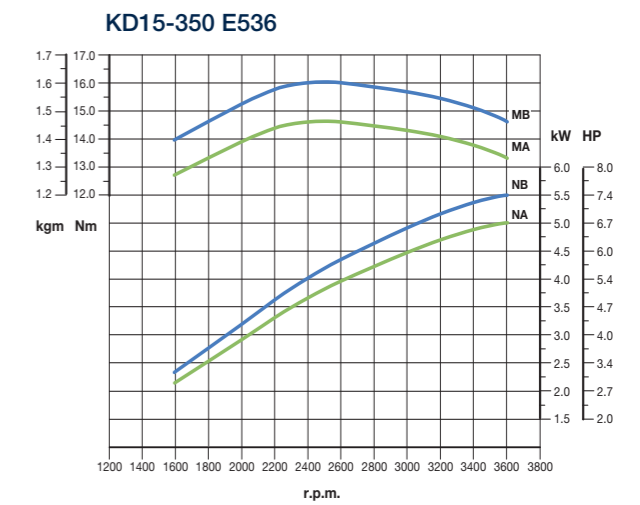
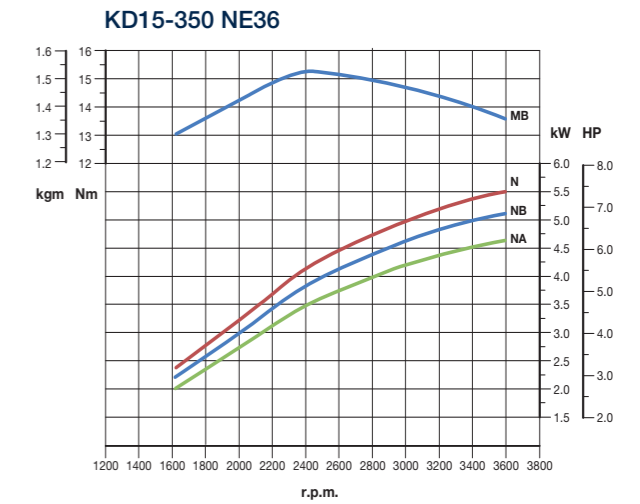
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Dimensions (mm)



PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046)



- N - Power curve - 80/1269/CE E-ISO 1585
- NB - Power curve
- NA - Power curve
- MB - Torque curve - (NB curve)
- MA - Torque curve - (NA curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

Quick specifics	KD15-350 NE36	KD15-350 U436	KD15-350 E536
CYLINDERS	1	1	1
MAX POWER kW (hp)@rpm	5.1 (6.8) @ 3600	5.0 (6.7) @ 3600	5.5 (7.4) @ 3600
MAX TORQUE Nm@rpm	15.3 @ 2400	14.6 @ 2500	16.0 @ 2500
EMISSION COMPLIANCE	-	US TIER 4 Final	EU STAGE V
OPERATING SPEED	Variable speed	Single speed	Variable speed



(Power & torque NB curve - ISO 3046/1 - IFN)

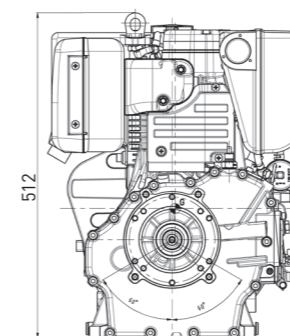
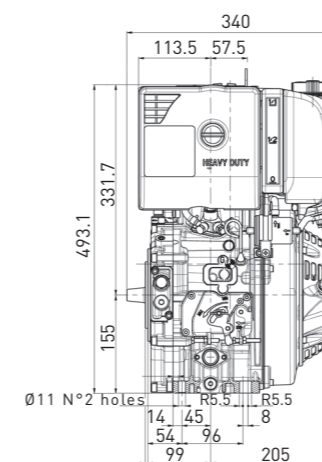
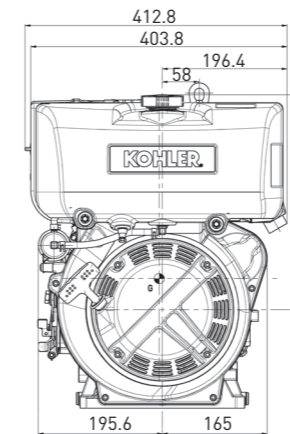
KD15

440



DATA

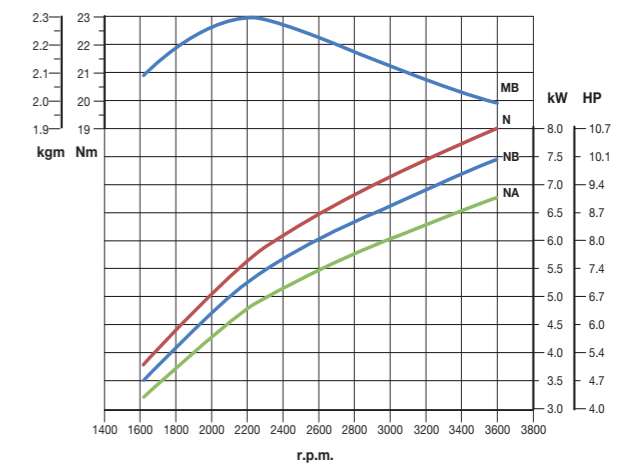
Dimensions (mm)



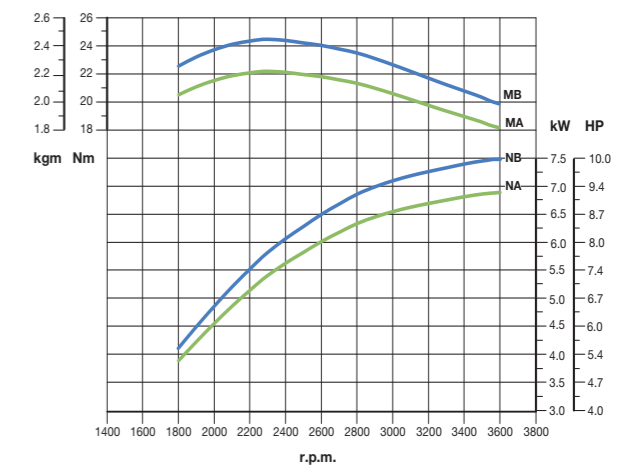
PERFORMANCE CURVES

(IFN-ACCORDING TO ISO 3046)

KD15-440 NE36



KD15-440 E536



- N - Power curve - 80/1269/CE E-ISO 1585
- NB - Power curve
- NA - Power curve
- MB - Torque curve - (NB curve)
- MA - Torque curve - (NA curve)

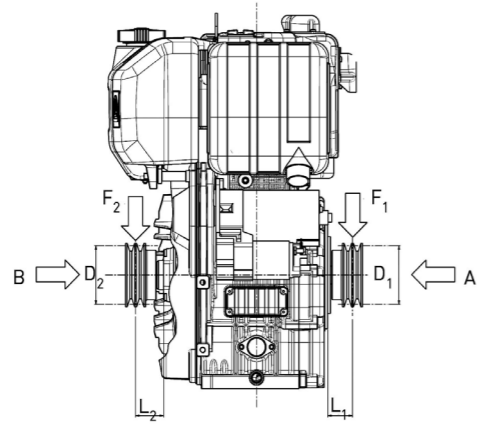
Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.

Quick specifics	KD15-440 NE36	KD15-440 U436	KD15-440 E536
CYLINDERS	1	1	1
MAX POWER kW (hp)@rpm	7.5 (10.1) @ 3600	7.0 (9.4) @ 3600	7.5 (10.1) @ 3600
MAX TORQUE Nm@rpm	23 @ 2200	23 @ 2200	24.5 @ 2200
EMISSION COMPLIANCE	-	US TIER 4 Final	EU STAGE V
OPERATING SPEED	Variable speed	Single speed	Variable speed



(Power & torque NB curve - ISO 3046/1 - IFN)

APPLICATION SPECS



KD15-225

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 740 [90 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 820 [55 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 150 kg

Max radial force on pulley for belt drive

$$F_2 \text{ (N)} \leq \frac{77000}{90+L_2 \text{ (mm)}}$$

$$F_1 \text{ (N)} \leq \frac{70000}{55+L_1 \text{ (mm)}}$$

KD15-350

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 860 [60 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 820 [55 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 200 kg

Max radial force on pulley for belt drive

$$F_2 \text{ (N)} \leq \frac{67000}{60+L_2 \text{ (mm)}}$$

$$F_1 \text{ (N)} \leq \frac{70000}{55+L_1 \text{ (mm)}}$$

KD15-440

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 620 [66 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 650 [53 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 2000 N Max

Max radial force on pulley for belt drive

$$F_1 \text{ (N)} \leq \frac{89000}{53+L_1 \text{ (mm)}}$$

$$F_2 \text{ (N)} \leq \frac{92000}{66+L_2 \text{ (mm)}}$$

AVAILABLE FLANGES*

	Flange standard - KD15-225 and KD15-350	Industrial version	
Standard version - KD15-225 and KD15-350			
	Flange type A - KD15-225	Genset version	Industrial version
	<p>Flange SAE J609a</p>	<p>EXT a4 J609a</p>	<p>EXT 3 SAE J609a</p>
Flange type B - KD15-350	Genset version	Industrial version	
<p>Flange SAE J609a</p>	<p>EXT 6 SAE</p>	<p>EXT.4 SAE</p>	

*Other flanges available on request

TECHNICAL SPECIFICATIONS

Model	KD15-225	KD15-350			
Engine specs	4 stroke air cooled diesel engine	•	•		
	Conical power take-off on crankshaft	•	•		
	Anticlockwise rotation	•	•		
	Forced lubrication with oil pump	•	•		
	Centrifugal mass governor	•	•		
	Built-in full flow oil filter	•	•		
	Oil breathing blow-by with safety device	•	•		
	Automatic extra fuel starting device	•	•		
	Self bleeding fuel system	•	•		
	Torque adjuster	•	•		
	Automatic compression release	•	•		
	Die-cast aluminum crankcase with integral cast iron cylinder liner	•	•		
	Re-borable independent cast iron cylinders	-	-		
	Aluminum cylinder head	•	•		
Built-in rigid feet	•	•			
Hydraulic tappets	-	-			
Technical features	Cylinder	1	1		
	Bore (mm)	69	82		
	Stroke (mm)	60	66		
	Engine displ (cm³)	224	349		
	Injection system	DI	DI		
	Compression ratio	21:1	20.3:1		
Performance	Emission compliance	ECE R 24	ECE R 24	US TIER 4 F	EU STAGE V
	Rating (kW/HP) N (80/1269/CEE)ISO 1585 NB NA	(3600 rpm) 3.5 /4.8 3.3/4.5 3.1/4.2	(3600 rpm) 5.5 /7.4 5.1 /6.8 4.7/6.2	(3600 rpm) - 5.0/6.7 -	(3600 rpm) - 5.5/7.4 -
	Max torque (Nm@rpm)	10.4@2400	15.3@2400	14.6@2500	16.0 @2500
	Min idling speed	950 ÷1000		950 ÷1000	
Fuel compatibility	EN 590	•	•		
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 15	•	•		
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 500	•	•		
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 15	•	•		
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 500	•	•		
	ARCTIC EN 590/ASTM D 975-09 B	•	•		
	High Sulfur Fuel < 5000 ppm (< 0.5%)	•	•		
	High Sulfur Fuel > 5000 ppm (> 0.5%)	•	•		
	Military NATO Fuels F34 - F35 - F44 - F63 - F64 - F65 *	•	•		
	Military US Fuels JP5 - JP8 (AVTUR) *	•	•		
	Civil Jet Fuels Jet A/ A1*	•	•		
HVO - Hydrotreated Vegetable Oil	•	•			
Service features	Fuel tank capacity (l)	3	4.3		
	Oil sump capacity (l)	0.9	1.2		
	Oil consumption (kg/h)	0.0021	0.0032		
	Oil change interval std/synthetic (hr)	250**	250**		
	Oil filter change interval std/synthetic (hr)	500	500		
	Dry air cleaner change interval (hr)	250	250		
	Valve adjustment	500	500		
Physical characteristics	H x L x W (fan excluded) (mm)	417 x358 x265	445.5x386.5x300.9		
	Dry weight (kg)	28	33		
	Daily service points - positions	1 side service	1 side service		
	Ambient operating temps (°C)	-10 to +50	-10 to +50		
	Gradeability-all round (intermittent -30 min) (deg)	25°	25°		
	Gradeability-all round (peak value -1 min) (deg)	35°	35°		
	Cap. of air required for correct combustion @3600 (l/min)	350	540		
	Cap. of air required for correct cooling @3600 (l/min)	3800	5000		
Lubrication	Oil type	SAE 5W 40 / API CF4	SAE 5W 40 / API CF4		

* With restrictions ** According to operating conditions

TECHNICAL SPECIFICATIONS

Model	KD15-440			
Engine specs	4 stroke air cooled diesel engine	•		
	Conical power take-off on crankshaft	•		
	Anticlockwise rotation	•		
	Forced lubrication with oil pump	•		
	Centrifugal mass governor	•		
	Built-in full flow oil filter	•		
	Oil breathing blow-by with safety device	•		
	Automatic extra fuel starting device	•		
	Self bleeding fuel system	•		
	Torque regulator	•		
	Automatic compression release	•		
	Die-cast aluminum crankcase with integral cast iron cylinder liner	•		
	Re-borable independent cast iron cylinders	-		
	Aluminum alloy cylinder head	•		
Built-in rigid feet	•			
Hydraulic tappets	•			
Technical features	Cylinder	1		
	Bore (mm)	86		
	Stroke (mm)	76		
	Engine displ (cm³)	441		
	Injection system	DI		
	Compression ratio	20.3:1		
Performance	Emission compliance	ECE R 24	US TIER 4 F	EU STAGE V
	Rating (kW/HP) N (80/1269/CEE)ISO 1585 NB NA	(3600 rpm) - 7.5 /10.1 -	(3600 rpm) - 7.0 / 9.4 -	(3600 rpm) - 7.5 /10.1 -
	Max torque (Nm@rpm)	23 @2200	23@2200	24.5@2200
	Min idling speed		950 ÷1000	
Fuel compatibility	EN 590	•		
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 15	•		
	No 1 Diesel (US) - ASTM D 975-09 B - Grade 1-D S 500	•		
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 15	•		
	No 2 Diesel (US) - ASTM D 975-09 B - Grade 2-D S 500	•		
	ARCTIC EN 590/ASTM D 975-09 B	•		
	High Sulfur Fuel < 5000 ppm (< 0.5%)	•		
	High Sulfur Fuel > 5000 ppm (> 0.5%)	•		
	Military NATO Fuels F34 - F35 - F44 - F63 - F64 - F65 *	•		
	Military US Fuels JP5 - JP8 (AVTUR) *	•		
	Civil Jet Fuels Jet A/ A1*	•		
HVO - Hydrotreated Vegetable Oil	•			
Service features	Fuel tank capacity (l)	4.3		
	Oil sump capacity (l)	1.2		
	Oil consumption (kg/h)	0.0032		
	Oil/filter change interval std/synthetic (hr)	250**		
	Oil filter change interval std/synthetic (hr)	500		
	Dry air cleaner change interval (hr)	500		
	Valve adjustment	none		
Physical characteristics	H x L x W (fan excluded) (mm)	493.1 x412.8x340		
	Dry weight (kg)	45		
	Daily service points - positions	1 side service		
	Ambient operating temps (°C)	-10 to +50		
	Gradeability-all round (intermittent -30 min) (deg)	25		
	Gradeability-all round (peak value -1 min) (deg)	35		
	Cap. of air required for correct combustion @3600 (l/min)	640		
	Cap. of air required for correct cooling @3600 (l/min)	5500		
Lubrication	Oil type	SAE 5W 40 / API CF4		

* With restrictions ** According to operating conditions

For more information, contact your KOHLER source of supply.
Kohler Co. reserves the right to make modifications without prior notice.

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Printed in Italy ED0035584830 Rev.10 04/22 EN KOHLER CO.